



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

May 15

D350-567-113
Job Sheet 176196



Part No: D350-567-113

Job Qty: 1 ea

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea		5/15/18	0.00	0.00	Start Up Stores/Pkg-2			APR 28 2018
110	Packaging	4 pcs		5/15/18	0.00	0.00	Packaging1-3			MAY 1 2018
120	QC	4 pcs		5/15/18	0.00	0.00	QC4			DAS
125	DC	4 pcs		5/15/18	0.00	0.00	DC			58
130	Packaging	4 pcs		5/15/18	0.00	0.00	Packaging3-1			9-89
140	QC21-FG	4 Ea		5/15/18	0.00	0.00	QC21			58 MAY 11 2018

Part Op 110 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 125 - Photocopy bluefile & type labels per PPPD350-567-113 CHG003

130 - Identify and pack for shipping as per PPPD350-567-113 Location:FG032

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	48 Ea (12 ea)	90-Start up Operation	S006216x16 S041161 32
2600-6	Camlock Stud	48 Ea (12 ea)	90-Start up Operation	S006219x17 S041115x 31
2600-LW	Washer, Camlock Retaining	48 Ea (12 ea)	90-Start up Operation	S027513
AN526C832R9	Screw	84 Ea (21 ea)	90-Start up Operation	S05646500 S041115x 4x64
D2463-0860	1/2" Seal-86"	4 Ea (1 ea)	90-Start up Operation	S066793
D3290-041	Replacement Exterior Window For -111	4 Ea (1 ea)	90-Start up Operation	S021111
DT8439	Template	4 (1 ea)	90-Start up Operation	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	72 sf (18 ea)	90-Start up Operation	S021234
MS20426AD3-5	Rivet	96 Ea (24 ea)	90-Start up Operation	F4533
MS21042L08	Nut	84 Ea (21 ea)	90-Start up Operation	S044234
NAS1149DN832J	Washer	168 Ea (42 ea)	90-Start up Operation	F41137887-15x23 S034411x14

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	212-12	48	107	0
	2600-6	48	154	0
	2600-LW	48	186	0
	AN526C832R9	84	284	0
	D2463-0860	4	0	0
	D3290-041	4	0	0
	DT8439	4	0	0
	FG-778150-550-ROL	72	417	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																													
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MS20426AD3-5	96	8,346	0
MS21042L08	84	2,679	0
NAS1149DN832J	168	2,272	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 1:14 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
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Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Part Number: D350-567-113

[illegible]

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